

碳钢球表面硬化层深度

CASE DEPTH REQUIREMENTS FOR CARBON STEEL BALLS

公称尺寸 nominal diameter		最小硬化层 minimun case depth
≥at least	<at least	
0.3	1.5	0.1
15	2.0	0.4
2.0	3.0	0.5
3.0	4.5	0.6
4.5	5.5	0.8
5.5	6.5	0.9
6.5	9.5	1.1
9.5	11.0	1.4
11.0	12.5	1.7
12.5	14.0	1.8
14.0	19.0	1.9
19.0	38.0	2.0