

钢球振动技术条件

TECHNICAL CONDITIONS OF VIBRATION

精度等级 Grade		G20		G16		G10 G5 G3	
		Z1		Z2		Z3	
钢球直径 Size	振动组别 Vibration levels	平均值 average	单个值 Max	平均值 average	单个值 Max	平均值 average	单个值 Max
		超过 over	到 to	超过 over	到 to	超过 over	到 to
4.5	6.5	39.5	41.5	37.5	39.5	35.5	37.5
6.5	7.5	40	42	38	40	36	38
7.5	10	40.5	42.5	38.5	40.5	36.5	38.5
10	11	42	44	40.5	42.5	36.5	40.5
11	12	42.5	44.5	41	43	39	41
12	13	43	45	41.5	43.5	39.5	41.5
13	14	43.5	45.5	42	44	40	42
14	15	44	46	42.5	44.5	40.5	42.5
15	16	44.5	46.5	43.5	44.5	40.5	42.5
16	17	45	47	43	45	41	43
17	17.5	45.5	47.5	43	45	41	43